# MSLHOMDP | MSLHEDP - DRUVA®PUR MANIFOLD MANIFOLD | PURE LINE (STAINLESS STEEL) | 20 m<sup>3</sup> SERIES HIGH PRESSURE RANGE | MANUAL CHANGE OVER | DUAL STAGE | PROCESS GAS PURGING



This manifold is used in gas supply systems for pure, inert, flammable, oxidising, corrosive and / or toxic gases and their mixtures up to gas purity 6.0.



Type MSLH0MDP00 HP Purge Valve PO 0

Without Specials



- > Switching between two sources by manual valve actuation
- > Regulator and Valves Hastelloy/Elgiloy diaphragm tighting system to atmosphere
- > Compact design
- > Excellent pressure adjustment
- > Valves designed and approved in accordance with relevant sections of DIN 10297:2015
- > Regulator designed and approved regarding ISO7291
- > Relief valve in delivery pressure side
- > Manifold with purge valve for process gas purging
- > Available with shut-off valve at outlet, safety valve at outlet, check valve at inlet
- > Electrostatic chargeability test
  - Fulfills requirements according to DIN 80079-36, IEC TS 60079-32-1 and German TRGS 727
  - Usable in EX- areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC

#### SPECIAL FEATURES OF MANIFOLD:

- > Splitted plates of manifold
  - · Seperated mounting of ground plate
  - · Easy mounting of manifold to ground plate and fix with one screw only
- > Front plate cutout for in-field gauge replacement

TECHNICAL DATA - MANIFOLD						
Working temperature:	-20 °C to +60 °C					
Inlet/ outlet ports:	see technical drawing					
Leakage rate seat:	<5x10 <sup>-6</sup> mbar l/s (Helium)					
Leakage rate outside:	<1x10 <sup>.9</sup> mbar I/s (Helium)					
Weight:	max 7,95 kg					
Flow nominal:	$20m^3/h$ (N_2) acc. to ISO 7291 at 20 bar outlet pressure and 41 bar inlet pressure					
Pressure rates manifold:						
Max. inlet pressure:	300 bar					
Delivery pressure:	1/ 3/ 6/ 10/ 14 bar					
TECHNICAL DATA - REGULATOR						
Filter:	1x for inlet 1x for each outlet					
Material gas wetted parts:						
Regulator body:	Stainless Steel					
Regulator diaphragm:	Hastelloy					
Regulator seat:	PCTFE (1 <sup>st</sup> stage) PTFE (2 <sup>nd</sup> stage)					
Relief valve seat: MSLHOMDP Version MSLHEMDP Version	FKM EPDM					
Regulator poppet:	Stainless Steel					
Pressure gauges rates (pressure rates):	1,5 (1)/ 5 (3)/ 10 (6)/ 18 (10)/ 25 (14) bar					
Contact gauges available – please co	ntact us					
Cracking pressure relief valves:	1,5 (1)/ 4,6 (3)/ 9,2 (6)/ 15,4 (10)/ 21,6 (14) bar					
	Pressure test with Helium of each item					
Taat in an daation.	Seat leakage test with Helium of each item					
Test in production:	Helium leak test of each regulator against atmosphere					
	Test of functionality of each item					

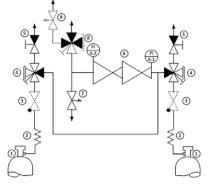


Type MSLH0MDP0U P0 HP Purge Valve U **Specials** Check Valve & Safety Valve



Type MSLH0MDPSU PS HP Purge Valve & LP Shut-off Valve

U **Specials** Check Valve & Safety Valve



1 –Gas cylinder
2 –Coil/Hose
3 – Check valve
4 – Shut-off valve (3xin, 1xout)
5 –Purge outlet valve
6 – Pressure regulator

- 7 Relief valve
- 8 Shut-off valve (1xin, 3xout)
- 9 Safety valve

Options are shown as dotted line

Seat and seal:

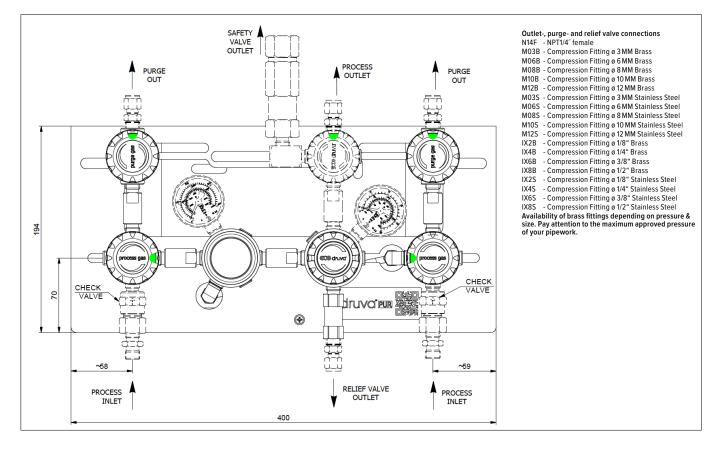
Outlet connection:

	Type test in accordance with DIN 7291						
	Additional life cycle test						
Approvals during development:	<ul> <li>Electrostatic chargeability test</li> <li>Fulfill requirements according DIN 80079-36, IEC TS 60079-32-1 and Germa TRGS 727</li> <li>Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB. IIC</li> </ul>						
TECHNICAL DATA - VALVES							
Max. working pressure:	300 bar						
Kv-value:	0,25						
Seat diameter:	5 mm						
Leakage rate seat:	<5x10 <sup>-6</sup> mbar I/s (Helium)						
Leakage rate outside:	<1x10 <sup>.9</sup> mbar l/s (Helium)						
Filter:	1x for each inlet 1x for each outlet						
Material gas wetted parts:							
Valve body:	Stainless Steel						
Valve diaphragm:	4-Port: 1x Hastelloy, 1x Elgiloy 2-Port: 2x Elgiloy						
Valve seat:	PCTFE						
Valve poppet:	Stainless Steel						
	Pressure test with Helium of each item						
Test in production:	Seat leakage test with Helium of each item						
	Helium leak test of each valve against atmosphere						
	Test of functionality of each item						
	Type test in accordance with relevant sections of DIN 10297:2015						
Approvals during development:	<ul> <li>Electrostatic chargeability test</li> <li>Fulfill requirements according DIN 80079-36, IEC TS 60079-32-1 and Germa TRGS 727</li> <li>Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC</li> </ul>						
TECHNICAL DATA - PLATES							
Ground plate:	Stainless Steel (polished) Option to secure arrestor cable of hoses with hook on ground plate. Grounding bolt Cut outs on top and bottom allows installation						
<b>Dimensions ground plate:</b> (Height x Width x Length)	194 x 30 x 250 mm						
Front plate:	Stainless Steel (polished) Cut outs for easy replacement of gauges Free space for additional installer label (e.g. remark for next maintenance)						
<b>Dimensions front plate:</b> (Height x Width x Length)	194 x 30 x 400 mm						
Marking on panel:	Product range label QR-Code – link to online product configurator						
TECHNICAL DATA - SAFETY VALVES (S)							
	Spring loaded according P.E.D. 2014/68/EU and AD2000 (A2)						
Opening pressure:	1,5/ 4,5/ 9/ 15/ 21 bar						
Leakage rate:	$<5$ x 10 $^{\rm 6}$ mbar l/s (valve seat) at nominal pressure of receiver						
Material:	Housing and metal parts made of stainless steel, pressure spring made of stainless steel						

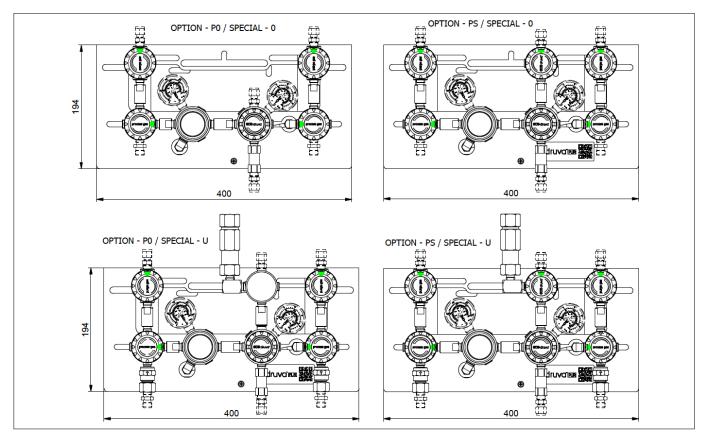
FKM

NPT ½" female

## TECHNICAL DRAWING:

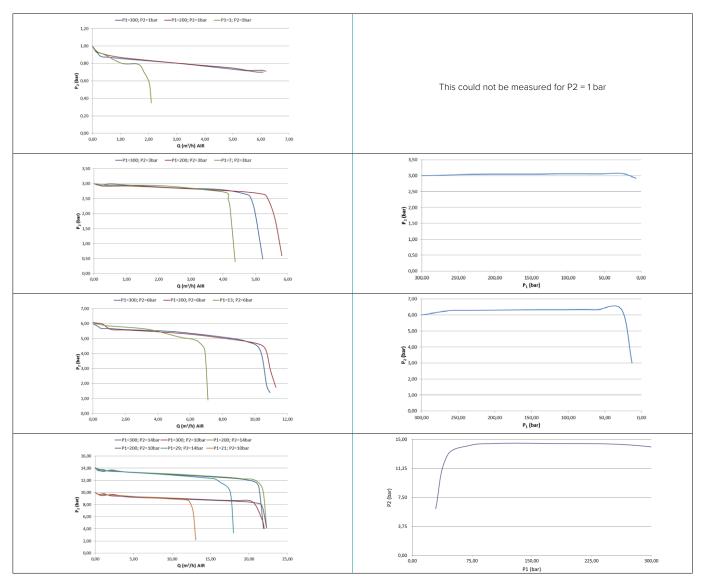


#### **TECHNICAL DRAWING - VARIANTS:**



# FLOW CURVES:

#### DYNAMIC EXPANSION CURVES:



## ORDER CODE:

Example Manifold | PUR Linie | Stainless Steel | Low Flow | Dual Stage | Manual Change Over | Process Gas Purging

MSLHOM MSLHEM	D	PO	С	FX	СХ	BT	BT	N14F	N14F (1/4" NPT female)	N14F (1/4" NPT female)
	Stages	Options	Specials	Inlet pressure (bar)	Outlet pressure (bar)	Inlet pressure gauge	Outlet pressure gauge	Process inlet connection	Process outlet connection	Purge & relief connection
	D Dual stage	P0 HP * purge valve	o without	F4 60	AY 1	BT Bourdon Tube gauge	BT Bourdon Tube gauge	N14F 1/4" NPT female	possible connections see technical drawing	possible connections see technical drawing
		PS HP * purge valve LP ** Shut-off valve	C Check valve	FX 200	<b>BX</b> 3	I1 Inductiv contact gauge I1	I2 Inductiv contact gauge I2	M14M Metric 14x1.5 male		
			S Safety valve	GX 300	<b>CX</b> 6	R5 Reed contact gauge R5	R2 Reed contact gauge R2			
			U Check valve + safety valve		D2 10		I1 Inductiv contact gauge I1			
					DX 14					

\* HP = High pressure \*\* LP = Low pressure

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